

## **SERVICE BULLETIN**

CBC-SB-07022014-1  
Jul 02/2014

**SUBJECT: ALTERNATE THREAD LOCKING COMPOUND**

**APPLICABILITY: RG-150-1 and RG-150-2 battery assemblies**

Reference: a) Concorde CMM 24-30-69, Document No. 5-0169 REVC, dated May 06/2011

### Summary:

This Service Bulletin allows the use of Hernon No. 128 thread locking compound as an alternate to Loctite No. 425 thread locking compound.

### Discussion:

1. Application of Loctite No. 425 thread locking compound is referenced in CMM 24-30-69 for installation of the Monobloc Assembly (Step 3.E on page 701) and for installation of the Back Shell Assembly (Step 4.D on page 702). The actual call-out states "Loctite No. 425 or equivalent".
2. The detailed parts list on page 1004 (Table 1001) only lists Loctite No. 425 as an approved thread locking compound.
3. In the European Union (EU), Loctite No. 425 is not available.
4. Concorde has evaluated alternative thread locking compounds and found that Hernon No. 128 is equivalent to Loctite No. 425 and is available in the EU.

### Conclusion:

1. Hernon No. 128 is now considered an approved alternate to Loctite No. 425.

*The data/information contained herein has been reviewed and approved for general release on the basis that this document contains no export-controlled information.*



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## RECORD OF REVISIONS

<b>Revision</b>	<b>Date</b>	<b>Description</b>	<b>Approved</b>
NC	Jul 02/2014	Initial release.	JBT